Lema

Technical data sheet

Date	**26/5/2025**	
PRODUCT DESCRIPITION / APPERANCE		
Type of product		Poetsdoek Food Interfold
Colour		blauw
Intrastat Number		**56031290**
Product code Lema		**00997**
RAW MATERIAL		
Description	Test Method	blue appertured
Quality Raw material		70% viscose/30%polyester
Basis weight	ISO 9073-1	70 gsm +/- 10%
Tensile strength M.D.	ISO 9073-3	N/5cm ≥ 65
Tensile strength C.D.	ISO 9073-3	N/5cm ≥ 70
Elongation at breack M.D.	ISO 9073-3	≥ 40%
Elongation at breack C.D.	ISO 9073-3	≥ 45%
Thickness	ISO 9073-2	0,67 +/- 10%
Liquid absorbtion capacity	ISO 9073-6 Edana 10,4-02	≥ 650
Liquid absorbtion time	ISO 9073-6 Edana 10,4-02	≤ 5 S
Food approved	yes/no	Yes
SPECIFICATIONS		
Quality	description	70% viscose/30%polyester
g.s.m.	g/m2	70
Nr. Plies	n°	1
Edge embossed	yes/no	no
Decorated	yes/no	no
Perfumed	yes/no	no
Balsam	yes/no	no
Sheet Size	cm (l x w)	42 x 38
nr. sheets	n°	5 x 80
Weight/pack	kg	4,970
Type of folding	Z ; 1/4 ; M ; IF	Interfold
PACKAGING SPECIFICATIONS		
Pce per pack	n°	5 x 80
Collo size	mm (l x w x h)	400x590x195
Type of packaging	crt/bag/shrink/bucket	Carton
Min. selling unit	crt/bag/shrink/bucket	1 carton
Nr. Piece per min unit	n°	1
Gross weight collo	kg	4,970
Nett weight collo	kg	4,440
Lable	Articlenumber	9022
PALLET SPECIFICATIONS		
Type of pallet	description	Epal 80 X 120
Pallet height	mtr	0,15
Pallet height total	mtr	1,905
Demi pallet	yes/no	no
Nr polybag/cartons /shrink per layer	nº	4
Nr. Of layers per pallet	nº	9
Carton/polybag/shrink per pallet	nº	36
Cubic meters	m3	1,829

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EU declaration of Conformity

Spunlace nonwoven, 70% Viscose / 30% Polyester, quality: 70gr/M² (+/- 10 %)

Declaring that :

- The product complies to Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC:
- The product complies to Regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food: in scope of Good Manufacturing Practice.
- The product does not contain dangerous substances (SVHC) as stipulated under reach 1907/2006/EC
- Specific additionally for the polyester component:
  - the article complies with regulation EU 10/2011 on plastic materials and articles intended to come into contact with food
  - the monomers and additives used to compose this article are listed in Annex I of Regulation EU 10/2011 on plastic materials and articles intended to come into contact with foodstuffs.
  - no monomers and/or additives have been used for which a specific migration limit (SML) applies.
- if monomers and/or additives have been used for which restrictions have been laid down (maximum amount), this has not been exceeded.
- the article complies with the restrictions as stated in Annex II of regulation EU 10/2011.

Specifications for use:

Type of food	Contact-time / temperature	Surface area / volume ratio (specific migration)	Remark
All types of foodstuffs	10 minutes / 40°C	6dm² / kg	

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Primary aromatic amines

The determination was performed according to SOP 162.200 by means of LCMS. The following compounds were considered:

Aniline [62-53-3]
4-Aminodiphenyl [92-67-1]
Benzidine [92-87-5]
4-Chloro-o-toluidine [95-69-2]
2-Naphthylamine [91-59-8]
o- Aminoazotoluene [97-56-3]
2-Amino-4-nitrotoluene [99-55-8]
4- Chloroaniline [106-47-8]
2,4-Diaminoanisole [615-05-4]
4,4 -Diaminodiphenylmethane (101-77-9]
3,3 -Dichlorbenzidine [91-94-1]
3,3'-Dimethoxybenzidine [119-90-4]

p-Toluidine (106-49-0]
2,4-Dimethylaniline [95-68-1]
1,2-Phenylendiamine [95-54-5]
1,3-Phenylendiamine [108-45-2]
1,4-Phenylendiamine [106-50-3]
5- Chloro-2-methoxyaniline [95-03-4]
4-Chloro-2,5-dimethoxyaniline [6358-64-1]
2,6-Toluenediamine [823-40-5]

3,3 -Dimethylbenzidine [119-93-7]
3,3"-Dimethyl-4,4 -
diaminodiphenylmethane [838-88-0]
p-Cresidine |120-71-8]
4,4 -Methylene-bis(2-chloroaniline) [101-14-4]
4,4 -Oxydianiline [101-80-4]
4,4 -Thiodianiline [139-65-1]
o-Toluidine [95-53-4]
2,4-Toluenediamine [95-80-7]
2,4,5-Trimethylaniline [137-17-7]
o-Anisidine [90-04-0]
4-Aminoazobenzene [60-09-3]

2,4-Dichloro aniline [554-00-7]
3-Amino-p-anisanilide [120-35-4]
2-Methoxy-4-nitroaniline [97-52-9]
5-Chloro-2-methylaniline [95-79-4]
3-Amino-4-methylbenzamide [19406-86-1]
2-Ethoxyaniline [94-70-2]
4-Amino-benzamide [2835-68-9]
1,5-Diaminonaphthaline [2243-62-1]

Limit of quantitation:

1,2-Phenylendiamine, 1,4-Phenylendiamine, 1,5-Diaminonaphthaline 0.0005 mg/dm²

All other compounds 0 0002 mg/dm²
Result:
None of the above-listed compounds were quantifiable

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Determination of the Colour Fastness of Dyed Paper and Board *

The determination was performed according to EN 646:2019-02.

Contact conditions: 10 minutes at room temperature (procedure C)

Glass fibre paper: MACHEREY-NAGEL MN 86/70 BF

Result	Water	Salt solution pH 8.6	Acetic acid solution	Sunflower oil
Upper side	5	5	5	5
Bottom side	5	5	5	5

Distinction is made between five evaluation grades, whereby 1 means poor and 5 good colour fastness.

The accreditation applies to the methods marked with * in the test report (Register no. D-PL-14160-01-01 and D-PL-14160-01-02).

This Declaration of Conformity has been drawn up on the basis of the information and knowledge currently available. This document has been prepared in relation with:
Regulation EU 1935/2004 (consolidated version dated 27 March 2021)
Regulation EU 2023/2006 (consolidated version dated 17 April 2008)
Regulation EU 10/2011 (consolidated version dated 23 September 2020).

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